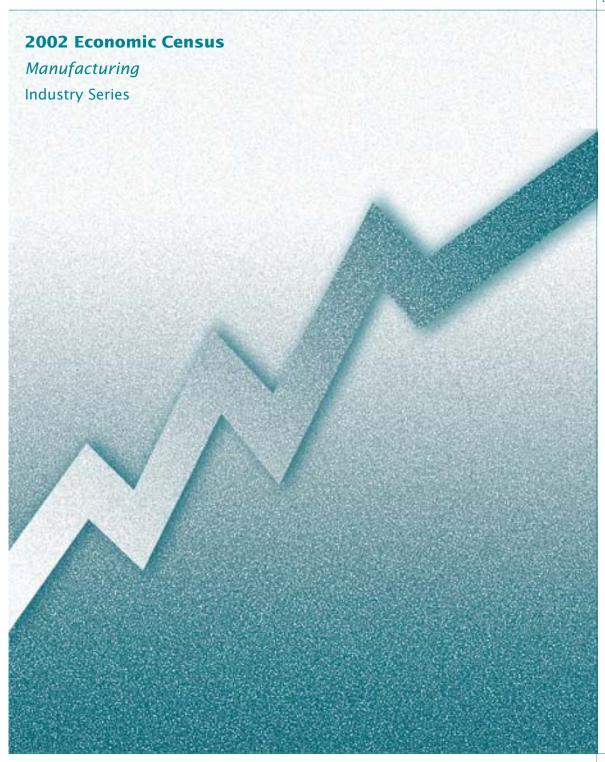
Spring (Light Gauge) Manufacturing: 2002

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CONTENTS

	duction to the Economic Census	v ix
Table	es	
1. 2. 3. 4. 5. 6a. 6b. 7.	Historical Statistics for the Industry: 2002 and Earlier Years Industry Statistics for Selected States: 2002 Detailed Statistics by Industry: 2002 Industry Statistics by Employment Size: 2002 Industry Statistics by Primary Product Class Specialization: 2002 Products Statistics: 2002 and 1997 Product Class Shipments for Selected States: 2002 and 1997 Materials Consumed by Kind: 2002 and 1997	1 2 3 4 5 6 7 8
Appe	endixes	
A. B. C. D. E. F.	Explanation of Terms	A-1 B-1 C-1 F-1

-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All	All employees		Production workers				Total	Total	Total capital
Industry and year ¹	Com- panies ²	estab- lish- ments ³	Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)		expendi- tures (\$1,000)
332612, Spring (light gauge)											
manufacturing2002	283	358	16 815	553 838	13 411	26 043	387 238	1 420 315	1 000 981	2 426 691	¹ 86 193
2001 2000	N N	N N	19 120 20 194	602 530 639 486	15 143 16 056	30 474 33 249	423 147 448 882	1 440 736 1 572 794	1 094 038 1 129 715	2 535 359 2 674 610	91 191 104 186
1999	N	N	20 267	623 071	16 295	32 532	433 357	1 616 910		2 668 371	129 107
1998	N	N	20 013	613 324	16 182	31 525	421 128	1 510 869	1 226 757	2 724 177	154 219
1997	320	394	18 798	564 372	15 128	30 374	389 840	1 393 527	1 089 676	2 481 151	109 228

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments ²		All employees		Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
332612, Spring (light gauge) manufacturing												
United States. California Illinois Maryland Michigan New York Ohio Pennsylvania Texas	1 1 9 - 3 1	358 35 48 3 34 13 31 12 24	181 14 26 2 20 4 19 7	16 815 895 1 737 106 1 597 350 1 866 693 1 013	553 838 27 226 67 161 3 481 56 501 11 358 58 049 26 834 31 870	13 411 684 1 255 66 1 211 205 1 584 584 798	26 043 1 343 2 491 138 2 477 413 3 191 1 197 1 572	387 238 18 171 40 248 1 854 37 601 5 658 46 254 21 483 21 791	1 420 315 63 038 138 841 6 593 126 173 19 866 135 656 71 680 138 139	1 000 981 57 711 80 899 5 233 89 556 10 486 90 027 50 301 88 888	2 426 691 122 127 219 739 11 826 215 391 35 474 225 946 121 329 227 319	786 193 11 741 110 292 1208 17 981 11 293 18 929 11 547 14 510

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
332612, Spring (light gauge) manufacturing	
Companies ¹ number	283
All establishments ²	358 177 134 47
All employees³ number Total compensation \$1,000 Annual payroll \$1,000 Total fringe benefits \$1,000	16 815 673 470 553 838 119 632
Production workers, average for year	13 411 13 461 13 578 13 436 13 105
Production worker hours	26 043 387 238
Total cost of materials \$1,000. Materials, parts, containers, packaging, etc., used \$1,000. Resales \$1,000. Purchased fuels \$1,000. Purchased electricity \$1,000. Contract work \$1,000.	1 000 981 772 688 166 309 8 132 20 541 33 311
Quantity of electricity purchased for heat and power	324 728 -
Total value of shipments \$1,000 Primary products value of shipments \$1,000 Secondary products value of shipments \$1,000 Total miscellaneous receipts \$1,000 Value of resales \$1,000 Contract receipts \$1,000 Other miscellaneous receipts \$1,000	2 426 691 2 014 616 185 588 226 487 218 232 7 172 1 083
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industries \$1,000.	92 2 180 487 2 014 616 165 871
Coverage ratiopercent	92
Value added\$1,000	1 420 315
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000 Work-in-process inventories \$1,000 Materials and supplies inventories \$1,000	234 578 126 621 33 467 74 490
Total inventories, end of year \$1,000 Finished goods inventories \$1,000 Work-in-process inventories \$1,000 Materials and supplies inventories \$1,000	211 265 125 999 28 694 56 572
Gross value of depreciable assets (acquisition costs) at beginning of year \$1,000 Total capital expenditures (new and used) \$1,000 Buildings and other structures (new and used) \$1,000 Machinery and equipment (new and used) \$1,000 Automobiles, trucks, etc., for highway use. \$1,000 Computers and peripheral data processing equipment \$1,000 All other expenditures for machinery and equipment \$1,000 Total retirements \$1,000 Gross value of depreciable assets at end of year \$1,000	1 123 510 '86 193 '8 622 '77 571 '6 923 '3 729 '66 919 '75 680 '1 134 023
Depreciation charges during year\$1,000	r83 312
Total rental payments \$1,000. Buildings and other structures \$1,000. Machinery and equipment \$1,000.	26 916 18 141 8 775
Total other expenses ⁴ \$1,000. Response coverage ratio ⁵ percent. Repair and maintenance services of buildings and/or machinery ⁴ \$1,000. Communications services ⁴ \$1,000. Legal services ⁴ \$1,000. Accounting, auditing, and bookkeeping services ⁴ \$1,000. Advertising and promotional services ⁴ \$1,000. Expensed computer hardware and supplies and purchased computer services ⁴ \$1,000. Refuse removal (including hazardous waste) services ⁴ \$1,000. Management consulting and administrative services ⁴ \$1,000. Taxes and license fees ⁴ \$1,000. All other expenses ⁴ \$1,000.	213 793 96 33 456 4 709 4 326 2 669 6 588 2 486 2 552 11 420 7 096 138 491

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on 2002 Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class			All emp	oloyees	P	roduction worke	rs		Total	Total	Total
		All estab- lish- ments ²	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	capital expendi- tures (\$1,000)
332612, Spring (light gauge) manufacturing											
All establishments	-	358	16 815	553 838	13 411	26 043	387 238	1 420 315	1 000 981	2 426 691	r86 193
1 to 4 employees. 5 to 9 employees. 10 to 19 employees 20 to 49 employees 50 to 99 employees 100 to 249 employees 250 to 499 employees 500 to 999 employees 1,000 to 2,499 employees 2,500 employees 2,500 employees	9 7 2 1 1 - - -	65 38 74 94 40 36 9 2 -	272 997 3 098 2 789 5 311 3 100 9	8 845 34 015 108 209 102 277 171 953 88 115 D	D 216 665 2 293 2 101 4 299 2 792 D -	D 448 1 428 4 546 4 278 8 107 5 152 D	D 6 345 20 438 68 578 67 692 121 962 74 212 D —	D 16 439 71 711 240 598 207 445 435 884 329 579 D —	D 13 889 44 027 173 102 132 960 344 381 210 614 D	30 540 116 473 413 441 341 252 783 960 539 706 D	D (516) 3 378 (13 010) 16 342 (28 928 20 001)
Administrative records ⁴	9	103	619	18 436	529	1 073	14 417	36 530	31 059	66 653	^r 1 175

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or	Industry or primary product class	All	All employees		Pr	oduction work	ers		Total	Total	Total capital
product class code		estab- lish- ments ¹	Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
332612	Spring (light gauge) manufacturing	358	16 815	553 838	13 411	26 043	387 238	1 420 315	1 000 981	2 426 691	^r 86 193
3326122 3326124	Precision mechanical wire springs Other wire springs	159 77	7 806 8 132	289 597 238 018	5 680 7 009	11 102 13 467	180 477 187 264	587 622 783 376	311 321 648 023	905 154 1 430 560	r51 915 r32 781

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of		Product	shipments
Product code	Product	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)
332612	Spring (light gauge) manufacturing	N N	X	×	2 180 487 2 199 081
3326122	Precision mechanical wire springs	N N	X	X X	830 618 929 182
33261221	Precision mechanical extension- and torsion-type wire springs	N		x	333 552
3326122111	Precision mechanical extension-type wire springs	N 109	X X X X X	X X X X	380 274 160 362
3326122116	Precision mechanical torsion-type wire springs	115 101 116	X	X X	163 747 173 190 216 527
33261222	Precision mechanical compression-type wire springs	N N	X X	X X	463 648 536 733
3326122201	Precision mechanical compression-type wire springs, shipped to original equipment manufacturers	114	X	X	396 365 417 914
3326122206	Other precision mechanical compression-type wire spring shipments	139	X X	x x	67 283
3326122Y	Precision mechanical wire springs, nsk	73 N	X	X X X	118 819 33 418
3326122YWV	Precision mechanical wire springs, nsk	N N N	X X X X	X X X	12 175 33 418 12 175
3326124	Other wire springs	N N	X	××	1 274 093 1 245 725
33261241	Spring units for box springs, innerspring mattresses, and dual- purpose sleep furniture	N	Х	×	688 282
3326124111	Spring units for box springs, innerspring mattresses, and dual-purpose sleep furniture	N 22	X X	x x	318 400 688 282
33261242	2002 1997. Other wire springs 2002.	7 N	X	X	318 400 578 409
3326124201	Seat and back springs for motor vehicles	N 6	X	X X X X	927 325 97 452
3326124216	1997	12 10 10	X X X X X	X X X	223 556 37 196 45 831
3326124221	Other springs for mattresses and bedsprings, upholstery and furniture springs	12		x	104 103
3326124226	Valve springs	32 16	X X X X X X X	X	187 512 64 218
3326124231	1997	24 61 131	X	X	105 166 275 440 365 260
3326124Y	Other wire springs, nsk	N N	X	X X Y	7 402
3326124YWV	Other wire springs, nsk	N N	X X	X X X	7 402
332612W	Spring (light gauge) manufacturing, nsk, total	N N	X	X X	75 776 24 174
332612WY	Spring (light gauge) manufacturing, nsk, total	N N N	X X	Î	75 776 24 174
332612WYWW	Spring (light gauge) manufacturing, nsk, for nonadministrative-record establishments	N	Х	x	28 862
332612WYWY	Spring (light gauge) manufacturing, nsk, for administrative- record establishments	N N N	X X X	X X X	24 174 46 914

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3326122	Precision mechanical wire springs	
	United States	830 618 929 182
	California	34 717 53 964
	Illinois	127 371
	1997 Michigan	162 557 117 047 102 213
	New York	29 602
	1997 Ohio	33 229 73 778
	1997 Pennsylvania	77 007 38 562 39 490
	Texas	30 936 58 806
3326124	Other wire springs	
	United States	1 274 093 1 245 725
	California	49 642 38 830
	Illinois	60 280
	1997 Michigan	70 014 60 276 99 434
	Ohio	136 462
	1997 Pennsylvania	145 499 70 867
	1997 2002. 1997 1997	114 123 128 433 61 638

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
332612	Spring (light gauge) manufacturing		
00900001	Total materials	X	772 688
33272203	Metal bolts, nuts, screws, washers, rivets, and other screw machine products	X	837 264 D
33200095	Other fabricated metal products (excluding castings and forgings)	X X X	37 381 14 707 18 657
33100035	Castings, rough and semifinished	X	1 504
33210000	1997 2002	X	3 991 D
33120071	Steel bars and bar shapes (excluding castings, forgings, and fabricated metal products)	X X X	N 26 502 36 320
33120016	Steel sheet and strip (including tinplate)	X	21 653
33120025	Steel wire and wire products	X	462 917
33120035	All other steel shapes and forms (excluding castings, forgings, and fabricated metal products)	X X X	534 801 81 132 117 258
331000AJ	Nonferrous metal shapes and forms (excluding castings, forgings, and fabricated metal products)	X	8 066 15 029
00970099	All other materials and components, parts, containers, and supplies	X	73 978
00971000	Materials, ingredients, containers, and supplies, nsk	X X X	73 827 75 171 –

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.